

Ram Specialty Fabrications resides in a 45,000 sq ft Manufacturing Facility

LASER CUTTING MACHINERY

- TRUMPF TRUMATIC L3040 WITH TUBE CUTTING CAPABILITIES
 - CUTS STEEL 3/4"; STAINLESS 5/8; ALUMINUM 3/8"
 - CUTS ANGLE, PIPE, TUBE, CHANNEL AND I BEAM
- TRUMPF TRULASER 2030 COMPLETE WITH AUTOMATION
 - CUTS STEEL 3/4"; STAINLESS 5/8; ALUMINUM 3/8"

PUNCHING MACHINERY

- TRUMPF TRUPUNCH 3000 PUNCHING SYSTEM COMPLETE WITH 24 HOUR AUTOMATION
- STRIPPIT SUPER 30-30
- GECA HYDRA CROP 110/A

PRESS BRAKES

- 220 TON 13 FT LVD WITH 6 AXIS CNC AUTO BACKGAGE
- 200 TON 10 FT TRUMPF TRUBEND 5130
- 200 TON 14 FT TRUMPF TRUBEND 3180
- 144 TON 10 FT TRUMPF V130
- 55 TON 10 FT DIACRO WITH CNC AUTO BACKGAGE
- 50 TON 4 FT TRUMPF V50
- 40 TON 4 FT TRUMPF TRUBEND 7036 ELECTRIC

WELDING / FABRICATION STATIONS:

- 30 - MIG STATIONS
- 25 - TIG STATIONS
- 5 - ALUMINUM MIG STATIONS
- 2 - 225 AMP PORTABLE STATIONS
- ROBOTIC MIG WELDER
- ROBOTIC LASER WELDER

SPOT WELDING CAPABILITIES

- MYSLOT-IV TABLE SPOT WELDER
- AMADA ALUMINUM SPOT WELDER

HARDWARE INSERTION

- HAEGER 824 ONE TOUCH 4e LITE FASTENER INSERTION SYSTEM
- 2- PERMSERTER 2000 PRESS

MACHINING EQUIPMENT

- HURCO VM30i
- 2- FLEX ARM TAPPING ARMS
- BRIDGPORT CNC MILLING CENTER
- 8- SINGLE AND DOUBLE SPINDLE DRILL PRESS

SAW CUTTING

- MARVEL 2124A-PC60 HIGH PRODUCTION VERTICAL BAND SAW W/ 6-DEGREE TILT (R/L) 24" AUTOMATIC BAR FEED
- CUT OFF BAND SAW 18" CAPACITY

MISCELLANEOUS EQUIPMENT:

- VIRTEK LASER QC INSPECTION SYSTEM
- TIMESAVE – SERIES 3100 – 36" SANDING MACHINE
- 10 FT LVD SHEAR WITH 3/8 CAPACITY
- 6 FT POWER ROLL WITH 3/8 CAPACITY
- 4 FT POWER ROLL WITH 14GA CAPACITY
- TUBE BENDER 1-1/4" CAPACITY
- 4 FT POWER ROLL WITH 14GA CAPACITY
- TUBE BENDER 1-1/4" CAPACITY

TRANSPORTATION / MATERIAL HANDLING

- 3 - 6,000 LB FORK LIFTS
- 15,000 LB FORK LIFT
- 2- 5 TON OVERHEAD CRANES / MULTIPLE JIB CRANES
- 26 FT FLATBED TRUCK
- 26 FT BOX TRUCK
- UTILITY VAN



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